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Facile self-assembly synthesis of γ -Fe₂O₃ /graphene oxide for enhanced photo-Fenton reaction



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ABSTRACT

A novel self-assembly method was developed to prepare a γ -Fe₂O₃/graphene oxide (GO) heterogeneous catalyst that showed excellent synergy between photocatalysis and Fenton-like reactions. The γ -Fe₂O₃/GO catalyst prepared on the iron plates demonstrated efficient and reproducible catalytic activities for water treatment. It takes only 80 min to degrade 50 mg L⁻¹ methylene (MB) completely, which is the main non-biodegradable dye in wastewater from the textile industry. The heterogeneous catalyst is stable over a wide range of pH (from 2.0 to 10.2) for MB degradation, and can be easily extracted from solution and repeatedly used with little loss of catalytic activity. The high activity and stability of the catalyst system can be attributed to charge separation between γ -Fe₂O₃ and GO, which could accelerate Fenton-like process and photocatalysis. In addition, the dominant reactive oxidant species responsible for the MB degradation, including the hydroxyl radicals (•OH) and holes (h⁺), were trapped on the surface of the γ -Fe₂O₃/GO composite, as proved by a free-radical quenching experiment. The γ -Fe₂O₃/GO heterogeneous catalyst could potentially provide a solution for removal of non-biodegradable dyes from wastewater in the textile industry.

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1. Introduction

One of the adverse consequences of the modern industrialization is severe environmental pollution. It is extremely necessary to seek efficient and more importantly green technologies to remove these pollutants. One prevalent pollutant is the colorful dye from various industries such as textiles, printing, food, paper, leather and cosmetics; this has become a serious environmental problem due to its high toxicity and slow self-degradation under natural conditions (Munoz et al., 2015; Techalertmanee et al., 2015). There is therefore an increasing imperative to develop facile and efficient processes to eliminate these dye pollutants, from the vital perspective of benefitting the environment and human health (Zhang et al., 2018b).

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Methods such as adsorption and flocculation have been used to remove dye pollutants from wastewater (Dong et al., 2015; Zhang et al., 2015) although many such treatment methods do not clean the pollutants completely and can produce secondary waste products which require further processing (Muthukrishnaraj et al., 2015). Of note though is that chemical oxidation, or the conventional Fenton process, is one of the most efficient, low cost and convenient advanced oxidation processes (AOPs) for wastewater treatment (Jin et al., 2018), although strict reaction conditions, such as highly acidic conditions (pH < 4), and the generation of substantial iron sludge and waste catalyst remain a challenge (Triki et al., 2014).

Recently, an iron-based solid catalyst termed heterogeneous Fenton oxidative has offered a promising alternative. Iron and iron oxides have been widely used as heterogeneous Fenton catalysts because of their inexpensive, safe and environmental friendly properties (Wang et al., 2008). However, they often suffer from some critical drawbacks for the industrial application, such as low utilization efficiency of H_2O_2 , the narrow working pH range and



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easy deactivation due to the generation of $Fe(OH)_3$ (Qiu et al., 2015).

To improve the catalytic activity and stability of these ironbased heterogeneous Fenton catalysts, various supports such as Nafion, resin, zeolite, clays and carbon, have been studied (Cheng et al., 2004; Guo et al., 2014; Liu et al., 2016; Macedo et al., 2016; Parra et al., 2004). In this regard, graphene oxide (GO) has attracted considerable attention as one of the most promising supports because of its large surface area. Furthermore, GO provides high accessibility of reactants towards its active sites to diminish limitations in mass transfer during catalysis (Zhang et al., 2018b); further, the oxygenated functional groups may act to immobilize iron oxide (Chen and Chen, 2018; Liu et al., 2018). Up to now, progress has been made in preparing GO supported iron heterogeneous Fenton catalysts via various pathways, including hydrothermal methods, co-precipitation techniques, sol-gel methods (Dong et al., 2018; Guo et al., 2013; Yu et al., 2016; Zhou et al., 2018). However, these method usually draws some inevitable shortcomings, such as long reaction time, high reaction temperature and the use of toxic solvent. Han et al. reported the one-step synthesis of α-Fe₂O₃/graphene composites by hydrothermal treatment at 180 °C for 24 h (Han et al., 2014). Qiu et al. fabricated the Fe₂O₃/graphene aerogel by a Stober-like method at high temperature and high pressure using toxic acetonitrile as a co-solvent (Qiu et al., 2015). Moreover, the complexity and protracted nature of these techniques severely limit their efficiency and scalability in synthesizing target products (Zhang et al., 2017). It is urgent to develop a facile and efficient method for the preparation of the graphene supported iron heterogeneous catalyst.

Accordingly, we reasoned that there was significant utility to explore a facile way of preparing heterogeneous catalysts specifically from the perspective of improving efficiency and saving time. Consequently, in this study, a magnetically separable γ -Fe₂O₃/GO composite was synthesized using a simple self-assembly method for a short time at low temperature. Compared to existing techniques (Li et al., 2017; Maleki, 2016), this self-assembly method exhibits excellent scalability, facile tunability and high efficiency. The as-prepared product need not undergo the separation process of filtration or centrifugation, which can be readily peeled from the iron plate after drying. The efficiency of the γ -Fe₂O₃/GO composite for the MB degradation is studied and the related photo-Fenton degradation and mineralization mechanisms are discussed.

2. Experimental

2.1. Reagents and materials

Graphite powder (99.998 wt.%, 200 mesh) was purchased from Alfa Aecar Ltd. (Shanghai, China). The γ -Fe₂O₃ nanoparticles were purchased from Aladdin (Shanghai, China), and it size is about 10 nm-30 nm (shown in Fig. S1). Potassium permanganate (KMnO₄, 99.5 wt.%), hydrogen peroxide (H₂O₂, 30 wt.%), methanol (CH₃OH, 99.9 wt.%) and sulfuric acid (H₂SO₄, 98 wt.%) were all obtained from Beijing Chemical Works (Beijing, China). Pure iron plate (99.9 wt.%) plates ($10 \times 10 \times 5$ mm), were purchased from Anyang Iron & Steel Group Co Ltd. The methylene blue (MB, 99.5 wt.%) with a molecular formula C₁₆H₁₈ClN₃S·3H₂O, p-Benzoquinone (BQ, 99 wt.%) trie-thanolamine (TEOA) and terephthalic acid (TA, 99 wt.%) used in this study were obtained from Aladdin Chemical Ltd (Shanghai, China). All chemicals were of analytical grade and used without further purification. Deionized (DI) water was utilized throughout the synthesis process.

2.2. Fabrication of the γ -Fe₂O₃/GO composite

Graphene oxide (GO) was prepared from graphite powder using a modified Hummers method and the γ -Fe₂O₃/GO composite was obtained by self-assembly method (Cao et al., 2013; William and Offeman, 1958). The synthetic procedure for the γ -Fe₂O₃/GO composite is illustrated in Scheme 1. First, iron plates substrate was mechanically polished by a series of silicon carbide papers followed by polishing with alumina compounds. Once their surface roughness became less than ~1 µm, the plates were ultrasonically cleaned in acetone, alcohol and deionized water in sequence for 15 min second, the iron plates were then immersed in the GO solution at 40 °C where the γ -Fe₂O₃/GO films were gradually formed on the surface of the iron. After 2 h, the iron plates together with the γ -Fe₂O₃/GO films were taken out of the solution and then oven dried at 60 °C for a further 2 h. Following such processing, the γ -Fe₂O₃/GO films could be readily peeled from the iron substrate before being cut into small pieces for catalytic evaluation.

2.3. Characterization

The physicochemical characteristics of GO and γ -Fe₂O₃/GO composite were characterized by different techniques. The detail information was given in supporting information (SI).

2.4. Test of catalytic activity

The photocatalytic activities of the as-prepared catalyst were evaluated by photocatalytic degradation in MB aqueous solution. A 250 W high pressure Hg lamp was located 15 cm above the center of the solution as the UV irradiation source. 10 mg of catalysts was added to the 50 ml MB solution (50 mg L⁻¹). Prior to irradiation, the catalytic systems without H_2O_2 were stirred in the dark for 30 min to establish adsorption-desorption equilibrium (shown in Fig. S2). Subsequently, the heterogeneous Fenton-like reaction was started when the lamp was turned on and 2.5 ml of H_2O_2 was added. About 2 ml solution was withdrawn at given time intervals and the catalysts collected by magnetic separation. The UV–vis absorbance of the MB solution was measured on UV–vis spectroscopy at 664 nm.

2.5. Measurement of radical formation

In the γ -Fe₂O₃/GO + H₂O₂+UV system, hydroxyl radicals (\bullet OH), superoxide anion radicals (\bullet O₂⁻) and holes (h⁺) were detected the quenching experiment, the generation of \bullet OH was detected by using photoluminescence spectra (PL spectra). The detail information was given in supporting information (SI).

3. Results and discussion

3.1. Composition and structure characterizations

The XRD patterns in Fig. 1a represent typical crystalline structures of the graphite, GO and γ -Fe₂O₃/GO composite. The strong peak at $2\theta = 26.9^{\circ}$ in the graphite curve disappeared when the graphite was oxidized to become GO. Instead, a strong peak at $2\theta = 10.6^{\circ}$ appeared (shown in GO of Fig. 1a) which confirmed that the graphite had successfully converted to GO with a larger layer spacing of 0.8 nm (Li et al., 2013). The thickness of the GO was also examined using AFM and found to be approximately 1.4 nm (as shown in Fig. S3 in the Supplementary Information). The peaks in the XRD patterns of as-prepared γ -Fe₂O₃/GO composite at $2\theta = 30.5^{\circ}$, 35.8°, 43.5°, 53.8°, 57.4° and 63.0° are respectively indexed as the (220), (311), (400), (422), (511) and (440) crystal planes of γ -Fe₂O₃ (JCPDS 25–1402).



Scheme 1. Illustrative procedure for synthesis of the γ -Fe₂O₃/GO composite.



Fig. 1. (a) XRD patterns of graphite, GO and γ-Fe₂O₃/GO composite, (b) Raman spectra of GO and the γ-Fe₂O₃/GO composites, (c) TG and DTG curves of the γ-Fe₂O₃/GO composite.

Raman spectroscopy was used to verify the co-existence of γ -Fe₂O₃ and GO in the γ -Fe₂O₃/GO composite. Fig. 1 b shows two typical peaks at 1336 cm⁻¹ (the D band represents disordered carbon) and at 1599 cm⁻¹ (the G band represents graphitic carbon). The intensity ratio of these two bands (I_D/I_G) can be used to define the degree of structural defects and disorder in carbon materials (Mady et al., 2017). This ratio in the γ -Fe₂O₃/GO composite ($I_D/I_G = 1.5$) was larger than that of GO where $I_D/I_G = 1.09$ (Li et al., 2015), which indicates that an increase in disorder for the γ -Fe₂O₃/GO composite and also confirms that the GO has become partially reduced due to the presence of iron. To further

substantiate the formation of the γ -Fe₂O₃/GO composite, the low wave number region (400 cm⁻¹ to 1000 cm⁻¹) was fine scanned; in the inset to Fig. 1b, it can be seen that the two broad bands at 495 and 700 cm⁻¹ belong to γ -Fe₂O₃. Moreover, these two bands were not present in any other spectra of iron oxide and the oxyhydroxide (Faria et al., 1997).

The thermal stability and thermal decomposition behavior of the synthetic composite were studied using the TGA technique. Fig. 1c shows three steps associated with weight loss as a function of temperature below 150 °C, 200-296 °C and 330-490 °C in the γ -Fe₂O₃/GO composite in an air atmosphere (Hu et al., 2015). The

weight loss below 150 °C was attributed to dehydration of free water. The second weight loss around 200 °C was presumed to be due to the decomposition of oxygen-containing groups on the surfaces of the GO (Wen et al., 2017). The third step from 330 °C to 490 °C was associated with the removal of the carbon skeleton due to the burning of the GO. Above 500 °C, the weight loss rate (derivative weight) was very small, indicating that the carbon skeleton was almost completely burnt out. At temperatures between 730 °C and 800 °C, the weight percent was constant at a value of 84% which can be considered as the Fe₂O₃ content. Therefore, the mass percentage of γ -Fe₂O₃ in the γ -Fe₂O₃/GO composite was estimated to be 84% from this self-assembly method.

The surface chemical compositions and electronic state of the γ -Fe₂O₃/GO composite were analyzed by XPS. The survey spectra (Fig. 2a) show the presence of the Fe 2p, O1s and C1s energy regions. The high-resolution Fe 2p spectrum in Fig. 2b reveals the two peaks at 710.5 eV and 724.1 eV of the binding energy of Fe 2p that correspond to Fe 2p_{3/2} and Fe 2p_{1/2}, respectively. There is almost no change in Fe 2p spectrum compared with pure Fe₂O₃ nanoparticles (show in Fig. S4a). The O 1s spectrum (Fig. 2c) can be deconvoluted into three different peaks at 529.3 eV, 530.7 eV and 532.1 eV. The peaks at 529.3 eV can be assigned to oxygen binding with Fe (Fe–O) (Qian et al., 2017a). The peak with binding energy of 530.7 eV can be assigned to the lattice hydroxyl with Fe (denoted as Fe–OH). Finally, the peak at 532.1 eV is deduced to be oxygen containing groups bonded with C atoms in GO (C–OH/C–O–C) (Liu et al., 2017a). However, for the Fe₂O₃ nanoparticles (shown in Fig. S4b),

the area ratio of the Fe–O bonds increased, while the peak at 532.1 eV assigned to the C–OH/C–O–C greatly decreased because of the absence of the GO. Fig. 2d shows the C 1s spectrum that can be deconvoluted into four different peaks, indicating the C–C/C=C bonds (284.1 eV), the C–O bonds (epoxy and hydroxyl) at 286.2 eV, the C=O at O–C–O bonds (287.1 eV), and the O–C=O (carboxylate) bonds at 288.4 eV (Moussa et al., 2016).

The surface and cross-section morphology of the γ -Fe₂O₂/GO composite are shown in Fig. 3a and b, respectively. The γ -Fe₂O₃/GO composite has a wrinkled surface due to the rippled shape of the GO sheets, as shown in Fig. 3a. The thickness of the composite is about 1.2 µm (Fig. 3b). The digital photo inset in Fig. 3b reveals its flake-like macroscopic morphology. This figure also suggests that the GO with iron oxides is assembled into a lamellar structure on the iron plates. Moreover, the thickness and the area of the γ -Fe₂O₃/ GO composite could be controlled by volume of GO solution and its concentration. The presence of dense, sphere-like γ -Fe₂O₃ nanoparticles anchored on the surface of the GO is apparent in the TEM images (shown in Fig. 3c). The γ -Fe₂O₃ is well dispersed on the surface of the GO sheets, which can act to hinder aggregation and provide channels to promote mass transport (Zheng et al., 2015). The structure of GO sheets distributed with γ -Fe₂O₃ nanoparticles could produce a synergistic effect by providing efficient charge/ mass transfer between γ -Fe₂O₃ nanoparticles and GO sheets, and thereby accelerating the Fenton-like processes and photocatalysis.

The Brunauer-Emmett-Teller (BET) specific surface area (S_{BET}) of the γ -Fe₂O₃/GO composite was calculated to be 88.01 m²/g (shown



Fig. 2. XPS spectra of the γ-Fe₂O₃/GO composite: (a) survey scan, (b), (c) and (d) are high-resolution spectra of the Fe 2p, O 1s and C 1s, respectively.



Fig. 3. SEM images of (a) the surface and (b) the cross-section of the γ -Fe₂O₃/GO composite; (c) TEM image of the γ -Fe₂O₃/GO composite.

in Fig. S5a) and the pore size distribution shows a sharp maximum at approximately 3.8 nm due to the existence of the mesoporous structure in the composite (shown in Fig. S5b). These mesoporous structures might provide more absorption or reaction sites to increase catalytic activity in the degradation process (Mady et al., 2017).

The prepared lamellar structure of γ -Fe₂O₃/GO composite catalyst was directly put into MB solution, which can easily be retrieved by a magnet. It can be seen in Fig. S6, the saturation magnetization (*Ms*) of the γ -Fe₂O₃/GO composite has a value of 40.9 emu·g⁻¹, which is lower than that of the γ -Fe₂O₃ composite (52.6 emu·g⁻¹), mainly due to the existence of the GO in the γ -Fe₂O₃/GO composite (Yang et al., 2015b). However, the *Ms* of the γ -Fe₂O₃/GO composite is still large enough for the composite to be separated through an external magnetic field as shown in the inset in Fig. S6.

3.2. Catalytic activity measurements

The catalytic activity of the γ -Fe₂O₃/GO composite was studied for its effect on the degradation of the MB assisted by UV light. Fig. S7 shows two typical main peaks (614 nm and 664 nm) of MB spectra. The two peaks decreased with increasing time, and the solution gradually turned colorless within 80 min (shown in the inset of Fig. S7).

Fig. 4a shows the degree of decolorization of the MB under different conditions. The results in Fig. 4a clearly demonstrate the effects of the interaction among the decolorizing elements. It can be seen that the decolorization degree of the MB was very low for the use of UV photolysis alone (11% after 120 min). With the combination of H₂O₂ and UV irradiation, the decolorization degree of the MB increased to 75%, which could be attributed to the •OH generated by H₂O₂ under UV irradiation promoting the decomposition of chromophores in the MB molecules (Liu et al., 2017a). The decolorization degree of the MB slightly decreased to 63% when the GO was added into H₂O₂+UV system, which might be due to desorption of the MB on the surface of GO and large consumption of the H₂O₂ in the later stage reaction. It was worth noting that the efficiency of decolorization could be significantly improved to 99% after 80 min when the γ -Fe₂O₃/GO composite was added to the H_2O_2+UV system, whereas the γ -Fe₂O₃/GO + H_2O_2 + dark system that represented the Fenton-like process showed the decolorization degree of MB was only 25% after 120 min. The significant improvement of MB decolorization rate under UV irradiation is attributed to the photo-promoted decomposition of H₂O₂ on the surface of γ -Fe₂O₃/GO composite to generate more reactive species •OH in the photo-Fenton system (Liu et al., 2017a). In addition, the γ -Fe₂O₃/GO + UV system without H₂O₂ showed a 55% degree of MB decolorization after 120 min, and the low rate of MB decolorization indicated that only photocatalysis process could not efficiently achieve the complete MB decolorization, proving the importance of the synergy between photocatalysis and Fenton reactions. Furthermore, the decolorization degree of MB in γ $Fe_2O_3 + H_2O_2 + UV$ system reached 84% after 120 min, and the only γ -Fe_2O_3 nanoparticles without GO supports also owns a low rate of the MB degradation, implying that the ability of the hider agglomeration and facilitated electrons transferring of the GO supports exert important effects on catalysis process.

The stability at different acidic conditions and reusability of the γ -Fe₂O₃/GO heterogeneous catalyst in the γ -Fe₂O₃/GO + H₂O₂+UV system are important factors for its practical application. The recyclability properties (Fig. 4b) were tested, and the catalytic activity of the γ-Fe₂O₃/GO composite examined at different initial pH from 2.0 to 10.2 (Fig. 4c). The MB decolorization ratio remained at near 99% after eight successive cycles, indicating its excellent stability and photo-Fenton activity. More importantly, the leaching of iron ions from the catalysts could not be detected or was at a rate lower than the ion detection limit of ICP-OES in the repeated cycles during experiment. This may result from the formation of Fe-O-H bonds which could enhance the chemical interaction between γ -Fe₂O₃ and GO to suppress the iron ion leaching (Qian et al., 2017a). Thus, it can be inferred that the catalyst possesses excellent long term durability due to the strong interaction between γ -Fe₂O₃ and GO, and can be repeatedly used with little loss of catalytic activities. The results in Fig. 4c show that the catalytic activity of the γ -Fe₂O₃/ GO catalyst remained almost the same in the pH range from 4.2 to 10.2 with a high degree of decolorization of 99% within 100 min reaction. The good catalytic activity of the γ -Fe₂O₃/GO at a wide pH conditions might be attributed to the electronegative surface of the GO which tends to adsorb cationic MB molecules by π - π stacking and electrostatic interactions (Liu et al., 2017a). Moreover, the interaction has a great influence on the affinity of the contaminant to the active sites (Liu et al., 2017b). In this system, the GO carries many negatively charged functional group at high pH, tending to enhance adsorption of the cationic MB molecules (Liu et al., 2012), which could facilitated the catalytic reaction. However, the decolorization rate was 93% after 100 min when the initial pH was 2.0. The slightly decreased decolorization rate may be ascribed to the strong acidity of the solution which restrains the adsorption of MB onto the surface of GO (Tang et al., 2005). Also, the formation of complex species $[Fe(H_2O)_6]^{2+}$ and stable oxonium ion $[H_3O_2]^+$ under conditions of high H⁺ concentration can reduce the production of •OH. Indeed, Yang et al. (Yang et al., 2015a) reported that MB decolorization using the Fe/Fe₃O₄/GO composite was about 83% when the pH was 2. It can therefore be concluded that the γ -Fe₂O₃/ GO catalyst displays great catalytic activity over a wide range of pH, and thus could be used in a broad spectrum of environmental conditions.

Apart from decolorization, the extent of MB mineralization is also important for industrial applications. The mineralization process was evaluated by TOC test. As shown in Fig. 4d, the TOC removal efficiency was 45% after 100min, while the 55% TOC left in the solution due to the generation of intermediates such as carboxyl acids (Liu et al., 2017a). In addition, the products concentration (SO₄²⁻) of the mineralization process associated with



Fig. 4. (a) The decolorization of the MB under different conditions, (b) Repeated decolorization of MB solution of γ-Fe₂O₃/GO composite, (c) decolorization of the MB at different initial pHs. (d) TOC removal efficiency of the γ-Fe₂O₃/GO composite.

conversion of organic S-containing in MB solution was determined by ion chromatography. The concentration of SO₄²⁻ became 11.3 mg L⁻¹ (0.5 mg L⁻¹ SO₄²⁻ from H₂O₂) after 100 min, while the theoretical value of the MB solution is 12.8 mg L⁻¹. A high mineralization rate of solution was achieved, indicating the high catalytic activity of the γ -Fe₂O₃/GO composite.

3.3. Catalytic mechanisms

Many studies have confirmed that the $\bullet OH$ and $\bullet O_2^-$ are the principal radicals detected using quenching experiments or electron spin resonance spectroscopy in photo-assisted iron oxide Fenton systems (Qian et al., 2017b; Wang et al., 2018a; Zhang et al., 2018a). In this study, methanol (MeOH), p-benzoquinone (BQ) and triethanolamine (TEOA) were added to this catalytic system as obligate $\bullet OH$, $\bullet O_2^-$ and holes scavengers, respectively. In the following, we first explore the photocatalytic mechanism of y- Fe_2O_3/GO composite as a representative case. Fig. 5a shows the quenching effect on MB decolorization in the γ -Fe₂O₃/GO heterogeneous composite catalyst. It can be seen that MB decolorization is significantly suppressed in the presence of MeOH and TEOA, while adding BQ had a slight influence on MB decolorization, implying that the species of •OH produced mainly through Fenton-like process and holes through photocatalysis are the dominant radicals during the decolorization process. The Photoluminescence spectra (PL) technique was utilized to confirm the generation of •OH by using terephthalic acid (TA) as a probe molecule. Fig. 5b shows the PL of γ -Fe₂O₃/GO + H₂O₂+UV systems in the presence of TA. A gradual increase in PL intensity with increasing time is observed, indicating that the amount of •OH generated by the system increased with time. Therefore, the high decolorizing efficiency of the γ -Fe₂O₃/GO + H₂O₂+UV system comes from the synergistic effects of Fenton-like process and photocatalysis, while the other systems with only one process, either Fenton-like process or photolysis, have relatively low decolorization rates. Moreover, the γ -Fe₂O₃/GO composite owns a smaller Nyquist arc radius than the γ -Fe₂O₃/GO composite (as shown in Fig. 5c). Therefore, a higher catalytic activity of γ -Fe₂O₃/GO composite could be achieved.

Based on the above mentioned experimental details and specific analysis, a schematic illustration of positive synergistic effect between the photocatalysis and Fenton reactions is given in Fig. 6. Firstly, the MB molecule can be adsorbed on the surface of the GO sheets through electrostatic interactions and π - π stacking (Liu et al., 2017a). At the same time, there are three main processes that probably can decompose the MB molecule. The first process is the Fenton-like reaction and the recycling of Fe(III)/Fe(II) is very important to this reaction. During this process, the Fe(III) reacted with H₂O₂ to produce •OOH and Fe(II) (Eq. (1)), and the •OH was formed through a reaction of the generated Fe(II) with H₂O₂ (Eq. (2)) (Zhang et al., 2018c). However, the reaction rate was relatively slow due to the low conversion of Fe(III) to Fe(II) by reacting with H₂O₂, which inhibited the generation of •OH and then reduced the



Fig. 5. MB decolorization in presence of radical scavengers, PL spectra changed with UV light irradiation time on γ-Fe₂O₃/GO composite, EIS Nyquist impedance plots of γ-Fe₂O₃ nanoparticles and γ-Fe₂O₃/GO composite.

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Fig. 6. Schematic illustration of the proposed mechanism for MB degradation of $\gamma\text{-}Fe_2O_3/GO$ catalyst under UV irradiation.

MB decolorization rate (as confirmed by pink curve in Fig. 4a). The second process is the photocatalytic process. The γ -Fe₂O₃ nanoparticles with a band gap of 2.30 eV could be activated to produce electrons and holes (e^{-} and h^{+}) pairs in the conduction bands and valence bands, respectively (Eq. (3)) (Beydoun et al., 2000). These electrons were transferred to GO surface and reacted with O2 to form $\bullet O_2^-,$ while the holes can degrade MB through a direct holes oxidation mechanism (Wang et al., 2018b). In this process, on one hand the quenching experiments proved that the $\bullet O_2^-$ was not the main active species (as shown in Fig. 5a blue curve); on the other hand, only photocatalytic process owned a low rate of MB decolorization (as shown in Fig. 4a yellow curve). Therefore, a mechanism of synergy between photocatalysis and Fenton-like reaction is proposed. The electrons photo-generated from the γ -Fe₂O₃ nanoparticles were transferred to GO surface which could hinder the recombination of electrons and holes pairs. Then the Fe(III) captured the electrons to form Fe(II) that can further react with H_2O_2 to produce •OH and Fe(III) (Eqs. (2) and (4)), the cycle reaction of Fe(III)/Fe(II) was therefore accelerated. In addition, the electrons captured by H_2O_2 to form •OH (Eq. (5)) and H_2O_2 can directly produce •OH under UV irradiation (Eq. (6)). Hydroxyl radicals had a strong oxidation potential and can thus oxidize MB into CO_2 , SO_4^{2-} and other inorganic substances (Wu et al., 2018). Moreover, the photo-generated holes can directly oxidize MB (Eq. (7)). The mechanisms can be explained through the following reactions:

$$Fe(III) + H_2O_2 \rightarrow Fe(II) + \bullet OOH$$
(1)

$$Fe(II) + H_2O_2 \to Fe(III) + \bullet OH$$
(2)

$$\gamma - Fe_2O_3/GO + h\nu \rightarrow h^+ + e^-$$
(3)

$$Fe(III) + e^- \rightarrow Fe(II)$$
 (4)

$$H_2O_2 + e^- \to \bullet OH + OH^- \tag{5}$$

$$H_2O_2 + h\nu \to \bullet OH \tag{6}$$

$$\bullet OH / h^+ + MB \rightarrow CO_2 + SO_4^{2-} + H_2O$$

$$\tag{7}$$

The charge separation and suppression of carrier recombination due to the synergistic interaction between γ -Fe₂O₃ and GO are realized, which can accelerate the Fenton-like process and photocatalysis. Therefore, the γ -Fe₂O₃/GO catalyst prepared by our selfassembly method appears to markedly enhance the degradation of the MB under UV irradiation though synergistic interactions between GO supports and the γ -Fe₂O₃ nanoparticles.

4. Conclusions

A novel and facile self-assembly method is demonstrated to successfully synthesize a γ -Fe₂O₃/GO heterogeneous catalyst on iron plates. The γ -Fe₂O₃/GO composite exhibited excellent photo-Fenton catalytic activity. The MB degradation was completed within 80 min with the $\gamma\text{-}\text{Fe}_2\text{O}_3/\text{GO}$ + $H_2\text{O}_2\text{+}\text{UV}$ system. The high decolorizing efficiency can be attributed to the synergistic effects of Fenton-like process and photocatalysis. It is found that the charge separation at the γ -Fe₂O₃ and GO interface can suppress the carrier recombination, such that the •OH formed through interaction between electron and H₂O₂ together with photo-generated holes both can oxidize MB. In addition, the composite catalyst was re-used for 8 cycles with little loss of catalytic activities, it can be effectively used over a wide pH range (2.0-10.2), and can be readily separated from the solution using a magnet; these beneficial factors demonstrate the potential of the catalyst for practical applications in dye water treatment. The overall preparation, separation and reuse of the γ -Fe₂O₃/GO catalyst would likely reduce operational costs and increase degradation productivity, which presents a new possibility for the clean-up a major environmental issues, that of wastewater treatment to remove colored dyes.

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Appendix A. Supplementary data

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