

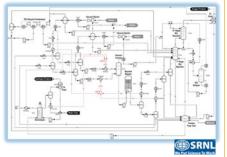
CATALYSIS R&D CAPABILITIES AT NATIONAL LABORATORIES Process concept, catalyst design, synthesis, characterization and scale-up

The National Laboratories have outstanding catalysis capabilities and expertise to address national needs in catalyzed chemical transformations and energy conversion.

- •Capabilities from concept and design to characterization to scale-up
- Available for industrial collaboration and through access at user facilities
- •Currently engaged in industry collaboration (see Catalysis Solutions poster)

Process Concept and Design

- · National Laboratories have deep expertise in design of chemical and catalytic processes for synthesis and alternative energy conversion pathways.
- · Experienced in industrial collaboration.



Hybrid sulfur-cycle flowsheet for hydrogen production. Example of advanced (steady-state and dynamic) equipment modeling and flowsheet design. Operations are modeled using accurate properties in continuous, semi-batch, batch, and discrete event processes.

Scale-Up and Process Integration

National Laboratories have extensive experience in scale-up and process integration of catalysis-based chemical transformations





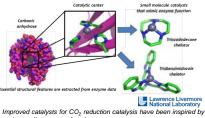
Computational Catalyst Function/Design

National laboratories model catalyst function and mechanism at the molecular level

Homogeneous and heterogeneous catalysis.

 Advanced computational facilities – access and expertise •Design of new catalysts from first principles, or from inspiration of enzyme-based efficient biological catalysis.

Computational methods contributed to understanding oxide supported lean NOx trap (LNT) catalysts. Pacific Northwest



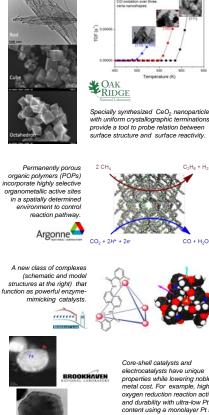
understanding enzyme function.



materials scientists, and computational physicists to build models from lab scale data for process scale-up. Capability for harsh environments (pressure, temperature, acid, base)

Advanced Catalyst Synthesis

Unique resources for catalyst synthesis ·Highly controlled nanostructured and nanoporous solids •Oxides, polymers, organometallics, metals and metal alloys . High throughput synthesis and testing.

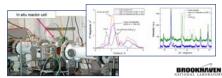


In Situ (In Operando) Characterization

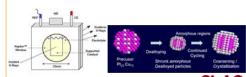
World class instruments for the characterization of catalyst structure, chemical state and function. ·Characterization under the conditions of operation.

·Captures catalyst state at temperature and pressure.

. In contact with reactive gasses or at the liquid-solid interface.



Combined XAFS/XRD characterize changes in catalyst under reaction conditions - Synchrotron Catalysis Consortium



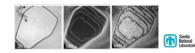
In Situ x-ray studies of electrocatalysts during operation show changes important to durability.





Atomic resolution imaging at temperature and under gases by environmental transmission electron microscopy





Electrochemical LEEM/PEEM provides 10 nm resolution and chemical sensitivity for real-time imaging of dynamic processes.







Chemical process development involving engineers, chemists,

Specially synthesized CeO₂ nanoparticles with uniform crystallographic terminations provide a tool to probe relation between



Core-shell catalysts and electrocatalysts have unique properties while lowering noble metal cost. For example, high oxygen reduction reaction activity and durability with ultra-low Pt content using a monolayer Pt shell on an ontimized core